

Declaration of Performance (according to regulation EU No 305/2011)

No. LO-F-ST-2/12-CPR-19-1

1) Code of the product type: 1.0122

2) Type: Plates S235JRC according EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

to be used as cut to length plates in metal structures or in composite metal and concrete structures

3)

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System of assessment and verification of constancy of performance of the product:

System 2+

Notified factory production control certification body No. 1020
Technical and Test Institute for Construction Prague (TZUS)
performed the initial inspection of the manufacturing plant and
of factory production control and the continuous surveillance,
assessment, and evaluation of factory production control and issued
the certificates of conformity of the factory production control.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3. Signed for and on behalf of the manufacturer by:

David Božoň Director of Rolling mills

Date: 19.08.2019

Essential characteristic			Performance		Harmonized technical specification
Tolerances on	Thickness		EN 10051 / EN 10363		
dimensions and shape	Flatness on cut to length plate		EN 10051 / EN 10363		
Yield strength	Nominal thickness (mm)		Values (MPa)		
	> ≤		min		
		16	235		
	16	30	225		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min	max	
		30	360	510	
Elongation	Nominal thickness (mm)		Values (%)		
	>	≤	min	samples	_
		2	17	A80	
	2	2.5	18	A80]
	2.5	3	19	A80	
	3	30	24	A5.65√So	EN 10025-1:2004
Impact strength	Nominal thickness (mm)		Values (J)		
	>	≤	min		_
		30	27 at +20°C		
Weldability (CEV)	Nominal thickness (mm)		Values (%)		_
	>	≤	max		_]
		40	0,35		
	40	100	0,38		
Durability	Nom	Nominal thickness (mm)		es (%)	
(Chemical composition)	>	≤	max		
			C:0,17	Cu : 0,55	
		40	Mn : 1,40	S : 0,035	
			P:0,035	N:0,012	
			C:0,20	Cu : 0,55	
	40	100	Mn : 1,40	S:0,035	j
	l l	ľ	P: 0,035	N:0,012	1